



**EXCELLENCE IN LUBRICANTS**

## *SAFETY DATA SHEET*

Tachus 100



**EXOL LUBRICANTS LIMITED**

ALL SAINTS ROAD, WEDNESBURY, WEST MIDLANDS, ENGLAND, WS10 9LL

TEL: +44 (0) 121 568 6800 • FAX: +44 (0) 121 568 6720

[WWW.EXOL-LUBRICANTS.COM](http://WWW.EXOL-LUBRICANTS.COM)



# SAFETY DATA SHEET

## Tachus 100

Product Code: L042

### SECTION 1 IDENTIFICATION OF SUBSTANCE/MIXTURE AND OF COMPANY/UNDERTAKING

1.1 Product Identifier	Tachus 100
Product Code	L042
1.2 Relevant identified uses of the substance or mixture and uses advised against	Machine tool slideway lubricant. Do not use in any other application.
1.3 Company	Exol Lubricants Limited All Saints Road, Wednesbury, West Midlands, WS10 9TS
1.4 Emergency Telephone Number	+44 (0) 121 568 6800 (Monday – Friday 08.30 – 17.00 hrs GMT)
1.5 Other Information	Preparation Date: 26/02/2015

### SECTION 2 HAZARD IDENTIFICATION

2.1 Classification of the substance or mixture	Not classified as hazardous in accordance with CLP (EC 1272/2008) and DPD (1999/45/EC)
2.2 Label Elements	No labelling required
2.3 Other Hazards	None to mention

### SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

3.2 Mixtures	EC No.	REACH Reg. No.	GHS Classification	DSD Classification	Conc. %
Hazardous Ingredients					
Non-Hazardous Substance					1-100%

### SECTION 4 FIRST AID MEASURES

4.1 Description of first aid measures	
<b>Inhalation</b>	If inhalation of mists, fumes or vapour causes irritation to the nose or throat, or coughing, remove to fresh air. If symptoms persist obtain medical advice.
<b>Eyes</b>	Wash eye thoroughly with copious quantities of water, ensuring eyelids are held open. Obtain medical advice if any pain or redness develops or persists.
<b>Skin</b>	Wash skin thoroughly with soap and water as soon as reasonably practicable. Remove heavily contaminated clothing and wash underlying skin.
<b>Ingestion</b>	If contamination of the mouth occurs, wash out thoroughly with water. Except as a deliberate act, the ingestion of large amounts of product is unlikely. If it should occur, do not induce vomiting; obtain medical advice.
4.2 Most important symptoms and effects, both acute and delayed	No ill effects known
4.3 Indication of immediate medical attention and special treatment needed, if necessary	Eye contact: immediately wash out with plenty of water

### SECTION 5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media	Use foam, dry power or water fog. DO NOT USE water jets. Water may be used to cool nearby heat exposed areas/objects/packages.
5.2 Specific hazards arising from the substance or mixture	Avoid spraying directly into storage containers because of the danger of boil-over. Toxic fumes may be evolved on burning or exposure to heat. See Stability and Reactivity, Section 10 of this data sheet.
5.3 Advice for fire-fighters	Wear self-contained breathing apparatus.



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## SECTION 6 ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** Wear Personal Protective Equipment. Spilled material may make surfaces slippery. Contain and recover spilled material using sand or other suitable inert absorbent material. It is advised that stocks of suitable absorbent material should be held in quantities sufficient to deal with any spillage which may be reasonably anticipated.
- 6.2 Environmental precautions** Protect drains from potential spills to minimise contamination. Do not wash product into drainage system.  
In the case of large spills contact the appropriate authorities. In the case of spillage on water, prevent the spread of product by the use of suitable barrier equipment. Recover product from the surface. Protect environmentally sensitive areas and water supplies.
- 6.3 Methods and material for containment and cleaning up** Absorb into dry earth or sand, transfer into suitable containers for disposal.
- 6.4 Reference to other sections** Personal protective equipment: See section 8

## SECTION 7 HANDLING AND STORAGE

- 7.1 Precautions for safe handling** Avoid contact with eyes. If splashing is likely to occur wear a full face visor or chemical goggles as appropriate. Avoid frequent or prolonged skin contact with fresh or used product. Good working practices, high standards of personal hygiene and plant cleanliness must be maintained at all times. Wash hands thoroughly after contact.
- 7.2 Conditions for safe storage, including any incompatibilities** Use disposable cloths and discard when soiled. Do not put soiled cloths into pockets.  
Store under cover away from heat and sources of ignition.  
Product contaminated rags; paper or material used to absorb spillages, represent a fire hazard, and should not be allowed to accumulate. Dispose of safely immediately after use.
- 7.3 Specific end use(s)** See section 1

## SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 Control parameters**
- | Country | Substance | Long Term (8 Hours TWA) | Short Term (15 Mins) |
|---------|-----------|-------------------------|----------------------|
|         |           | None assigned           | None assigned        |
- 8.2 Exposure controls**
- Use local exhaust ventilation to control mists or vapours.
- Hand Protection:** PVC gloves  
**Eye Protection:** Safety glasses  
**Skin Protection:** Normal work wear  
**Respiratory Protection:** Not normally required

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

#### Typical Values

Grades:	Units	Tachus 100
Appearance		Amber Liquid
Odour		Oily
Odour Threshold		No data available
pH		Not applicable
Pour point/range	°C	-11
Initial boiling point and range	°C	No data available
Flash point (COC)	°C	226
Auto Flammability	°C	No data available
Upper/lower flammability or explosive limits		Not applicable
Vapour pressure	kPa (0.1 mm Hg)	No data available
Relative density	kg/m <sup>3</sup>	0.889 @ 15.6°C
Solubility - water	kg/m <sup>3</sup>	Insoluble



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Partition coefficient n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Viscosity	mm <sup>2</sup> /s	96.84 @ 40°C
Evaporation rate		Not applicable
Vapour density		Not applicable
Explosive properties		Not applicable
Oxidising properties		None

9.2 Other Information None

## SECTION 10 STABILITY AND REACTIVITY

10.1 Reactivity	No dangerous reactions known
10.2 Chemical stability	Stable under normal conditions of use
10.3 Possibility of hazardous reactions	None known
10.4 Conditions to avoid	Avoid overheating
10.5 Incompatible materials	Avoid contact with strong oxidising agents
10.6 Hazardous decomposition products	Thermal decomposition products will vary with conditions. Incomplete combustion will generate smoke, carbon dioxide and hazardous gases, including carbon monoxide and hydrogen sulphide and oxides of sulphur and phosphorus.

## SECTION 11 TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute Toxicity

- Oral	Low order of acute toxicity
- Inhalation	Low order of acute toxicity
- Dermal	Low order of acute toxicity

#### Corrosivity/Irritation

- Eye	No components present that are classified as eye irritants.
- Skin	No components present that are classified as skin irritants but may cause skin irritation due to de-fatting effect on skin.
- Respiratory Tract	No components present that are classified as respiratory irritants.

#### Sensitisation

- Skin	No evidence of sensitisation effects.
- Respiratory	No evidence of sensitisation effects.

#### Repeated-dose Toxicity

No data available.

#### Mutagenicity

No evidence of mutagenicity.

#### Carcinogenicity

No evidence of carcinogenicity.

#### Reproductive Toxicity

No evidence of reproductive toxicity.

## SECTION 12 ECOLOGICAL INFORMATION

12.1 Toxicity	Not classified as dangerous for the environment. No ecotoxic chemicals present. However, spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired.
12.2 Persistence and Degradability	This product is inherently biodegradable.
12.3 Bioaccumulative Potential	There is no evidence to suggest bioaccumulation will occur.
12.4 Mobility in Soil	Non-volatile. Spillages may penetrate the soil causing ground water contamination.
12.5 Results of PBT and vPvB Assessment	No PBT or vPvB chemicals present.
12.6 Other Adverse Effects	None known.

## SECTION 13 DISPOSAL CONSIDERATIONS

### 13.1 Waste Treatment Methods

Dispose in a regulated landfill site or other method for hazardous or toxic waste. Dispose of in accordance with local and national regulations.



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## SECTION 14 TRANSPORT INFORMATION

Not classified as hazardous for transport (ADR, RID, UN, IMDG, IMO, and IATA/ICAO).

## SECTION 15 REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Supply regulations: DPD: Dangerous Preparations Directive; GHS: Globally Harmonised System of classification and labelling of chemicals; CLP: Classification, Labelling and Packaging regulations. Transport regulations: CDG: Carriage of Dangerous Goods regulations; ADR/RID/IMDG/ICAO/IATA regulations.

### 15.2 Chemical Safety Assessment

No formal chemical safety assessment has been carried out.

## SECTION 16 OTHER INFORMATION

Third Issue  
Second Issue March 2014: Changed to new format.  
Previous version October 2002: Changed to Reach version 2 format