



**EXCELLENCE IN LUBRICANTS**

## *SAFETY DATA SHEET*

Excelcut 450E



**EXOL LUBRICANTS LIMITED**

ALL SAINTS ROAD, WEDNESBURY, WEST MIDLANDS, ENGLAND, WS10 9LL

TEL: +44 (0) 121 568 6800 • FAX: +44 (0) 121 568 6720

[WWW.EXOL-LUBRICANTS.COM](http://WWW.EXOL-LUBRICANTS.COM)



## Excelcut 450E

Product Code: N197

### SECTION 1 IDENTIFICATION OF SUBSTANCE/MIXTURE AND OF COMPANY/UNDERTAKING

1.1 Product Identifier	Excelcut 450E
Product Code	N197
1.2 Relevant identified uses of the substance or mixture and uses advised against	Neat cutting oil. Do not use in any other application.
1.3 Company	Exol Lubricants Limited All Saints Road Wednesbury, West Midlands, WS10 9TS
1.4 Emergency Telephone Number	+44 (0) 121 568 6800 (Monday – Friday 08.30 – 17.00 hrs GMT)
1.5 Other Information	Preparation Date: 10/05/2018

### SECTION 2 HAZARD IDENTIFICATION

2.1 Classification of the substance or mixture	<b>CLP Classification:</b> Not classified
<i>See section 16 for full text of H Statements</i>	
2.2 Label Elements	Labelling in accordance with CLP <b>None</b>
2.3 Other Hazards	Not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 DMSO test.

### SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

3.2 Mixtures					
Hazardous Component	EC No.	REACH Reg. No.	GHS Classification	DSD Classification	Conc. %
None					

### SECTION 4 FIRST AID MEASURES

4.1 Description of first aid measures	
<b>Inhalation</b>	If inhalation of mists, fumes or vapour causes irritation to the nose or throat, or coughing, remove to fresh air. If symptoms persist obtain medical advice.
<b>Eyes</b>	Wash eye thoroughly with copious quantities of water, ensuring eyelids are held open. Obtain medical advice if any pain or redness develops or persists.
<b>Skin</b>	Wash skin thoroughly with soap and water as soon as reasonably practicable. Remove heavily contaminated clothing and wash underlying skin.
<b>Ingestion</b>	If contamination of the mouth occurs, wash out thoroughly with water. Except as a deliberate act, the ingestion of large amounts of product is unlikely. If it should occur, do not induce vomiting; obtain medical advice.
4.2 Most important symptoms and effects, both acute and delayed	No ill effects known
4.3 Indication of immediate medical attention and special treatment needed, if necessary	Eye contact: immediately wash out with plenty of water

### SECTION 5 FIRE-FIGHTING MEASURES

5.1 Extinguishing media	Foam, dry powder or water fog. Water can be used to cool and protect exposed material.
5.2 Specific hazards arising from the substance or mixture	Toxic fumes may be evolved on burning or exposure to heat. See Stability and Reactivity, Section 10 of this Safety Data Sheet.
5.3 Advice for fire-fighters	Wear self-contained breathing apparatus. Water may cause splattering.



# SAFETY DATA SHEET

## SECTION 6 ACCIDENTAL RELEASE MEASURES

<p><b>6.1 Personal precautions, protective equipment and emergency procedures</b></p> <p><b>6.2 Environmental precautions</b></p> <p><b>6.3 Methods and material for containment and cleaning up</b></p> <p><b>6.4 Reference to other sections</b></p>	<p>Immediately evacuate all personnel from danger area. Wear Personal Protective Equipment. Eliminate all sources of heat, sparks, pilot lights, static electricity and open flames. Spilled material may make surfaces slippery.</p> <p>Protect drains from potential spills to minimise contamination. Do not wash product into drainage system.</p> <p>In the case of large spills contact the appropriate authorities. In the case of spillage on water, prevent the spread of product by the use of suitable barrier equipment. Recover product from the surface. Protect environmentally sensitive areas and water supplies. Absorb into dry earth or sand. Protect drains using drain covers. Dispose of as hazardous waste.</p> <p>Personal protective equipment: See section 8</p>
--	---

## SECTION 7 HANDLING AND STORAGE

<p><b>7.1 Precautions for safe handling</b></p> <p><b>7.2 Conditions for safe storage, including any incompatibilities</b></p> <p><b>7.3 Specific end use(s)</b></p>	<p>Avoid contact with eyes. If splashing is likely to occur wear a full face visor or chemical goggles as appropriate. Avoid frequent or prolonged skin contact with fresh or used product.</p> <p>Good working practices, high standards of personal hygiene and plant cleanliness must be maintained at all times. Wash hands thoroughly after contact. Use disposable cloths and discard when soiled. Do not put soiled cloths into pockets.</p> <p>Use a suitable barrier cream at regular intervals.</p> <p>Keep out of the reach of children.</p> <p>Store under cover away from heat and sources of ignition.</p> <p>Intended for use as neat metalworking oil.</p>
--	--

## SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

<p><b>8.1 Control parameters</b></p> <p style="padding-left: 20px;">Country</p> <p style="padding-left: 40px;">None</p> <p><b>8.2 Exposure controls</b></p>	<p style="text-align: center;"><b>Substance</b></p> <p>Use local exhaust ventilation to control mists or vapours.</p> <p><b>Hand Protection:</b> Nitrile or neoprene protective gloves</p> <p><b>Eye Protection:</b> Safety glasses</p> <p><b>Skin Protection:</b> Protective clothing</p> <p><b>Hygiene Measures:</b> Wash thoroughly after handling this product</p>	<p style="text-align: center;"><b>Long Term (8 Hours TWA)</b></p>	<p style="text-align: center;"><b>Short Term (15 Mins)</b></p>
---	--	---	--

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**9.1 Information on basic physical and chemical properties** Does not constitute a specification

<p><b>Typical Values</b></p> <p><b>Grades:</b></p> <p><b>Appearance</b></p> <p><b>Odour</b></p> <p><b>Odour Threshold</b></p> <p><b>pH</b></p> <p><b>Pour point/range</b></p> <p><b>Initial boiling point and range</b></p> <p><b>Flash point (COC)</b></p> <p><b>Flammability</b></p> <p><b>Upper/lower flammability or explosive limits</b></p> <p><b>Vapour pressure</b></p> <p><b>Relative density</b></p> <p><b>Solubility</b> - water</p> <p><b>Partition coefficient n-octanol/water</b></p> <p><b>Autoignition temperature</b></p> <p><b>Decomposition temperature</b></p>	<p style="text-align: center;"><b>Units</b></p> <p style="text-align: center;">°C</p> <p style="text-align: center;">°C</p> <p style="text-align: center;">°C</p> <p style="text-align: center;">kPa (0.1 mm Hg)</p> <p style="text-align: center;">kg/m<sup>3</sup></p> <p style="text-align: center;">Log Pow</p>	<p>Excelcut 450E</p> <p>Pale Yellow Liquid</p> <p>Mild</p> <p>No data available</p> <p>Not applicable</p> <p>No data available</p> <p>No data available</p> <p>200</p> <p>Not flammable</p> <p>Not applicable</p> <p>No data available</p> <p>0.887 @ 20°C</p> <p>Insoluble</p> <p>Not applicable</p> <p>No data available</p> <p>No data available</p>
--	---	---



# SAFETY DATA SHEET

Viscosity	mm <sup>2</sup> /s	11.6 @ 40°C
Evaporation rate		Not applicable
Vapour density		Not applicable
Explosive properties		Not applicable
Oxidising properties		None

9.2 Other Information None

## SECTION 10 STABILITY AND REACTIVITY

10.1 Reactivity	No dangerous reactions known
10.2 Chemical stability	Stable under normal conditions of use
10.3 Possibility of hazardous reactions	None known
10.4 Conditions to avoid	Avoid overheating.
10.5 Incompatible materials	Avoid contact with strong oxidising agents
10.6 Hazardous decomposition products	Thermal decomposition products will vary with conditions. Incomplete combustion will generate smoke, carbon dioxide and hazardous gases, including carbon monoxide.

## SECTION 11 TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute Toxicity

- Oral No toxic components present at levels to cause classification.
- Inhalation No toxic components present at levels to cause classification.
- Dermal No toxic components present at levels to cause classification.

#### Corrosivity/Irritation

- Eye No components present that are classified as eye irritants.
- Skin No components present that are classified as skin irritants but may cause skin irritation due to de-fatting effect on skin.
- Respiratory Tract No components present that are classified as respiratory irritants.

#### Sensitisation

- Skin No evidence of sensitisation effects.
- Respiratory No evidence of sensitisation effects.

#### Repeated-dose Toxicity

No data available.

#### Mutagenicity

No evidence of mutagenicity.

#### Carcinogenicity

No evidence of carcinogenicity.

#### Reproductive Toxicity

No evidence of reproductive toxicity.

## SECTION 12 ECOLOGICAL INFORMATION

12.1 Toxicity	Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired
12.2 Persistence and Degradability	Not biodegradable.
12.3 Bioaccumulative Potential	There is no evidence to suggest bioaccumulation will occur.
12.4 Mobility in Soil	Spillages may penetrate the soil causing ground water contamination. Non-volatile.
12.5 Results of PBT and vPvB Assessment	No PBT or vPvB chemicals present.
12.6 Other Adverse Effects	None known.

## SECTION 13 DISPOSAL CONSIDERATIONS

### 13.1 Waste Treatment Methods

Where possible, arrange for product to be recycled.

Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Incineration may be carried out under controlled conditions provided that local regulations for emissions are met.

## SECTION 14 TRANSPORT INFORMATION

Not classified as hazardous for transport (ADR, RID, UN, IMO, and IATA/ICAO).



# SAFETY DATA SHEET

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
-------------------	-------------------------------

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Supply regulations: DPD: Dangerous Preparations Directive; GHS: Globally Harmonised System of classification and labelling of chemicals; CLP: Classification, Labelling and Packaging regulations. Transport regulations: CDG: Carriage of Dangerous Goods regulations; ADR/RID/IMDG/ICAO/IATA regulations.  
No formal chemical safety assessment has been carried out.

**15.2 Chemical Safety Assessment**

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
-------------------	--------------------------

Fourth Issue May 2018  
Third Issue February 2016: Changed composition information  
Second Issue March 2015: Changed classification  
First Issue April 2013: Changed to new format and classification update

**Full text of classification data in section 2 and 3**