



EXCELLENCE IN LUBRICANTS

SAFETY DATA SHEET

Excelcut G314



EXOL LUBRICANTS LIMITED

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Excelcut G314

Product Code: N203

SECTION 1 IDENTIFICATION OF SUBSTANCE/MIXTURE AND OF COMPANY/UNDERTAKING

1.1 Product Identifier Product Code	Excelcut G314 N203
1.2 Relevant identified uses of the substance or mixture and uses advised against	Cutting fluid Do not use in any other application.
1.3 Company	Exol Lubricants Limited All Saints Road Wednesbury, West Midlands, WS10 9TS
1.4 Emergency Telephone Number	+44 (0) 121 568 6800 (Monday – Friday 08.30 – 17.00 hrs GMT)
1.5 Other Information	Preparation Date: 13/05/2016

SECTION 2 HAZARD IDENTIFICATION

2.1 Classification of the substance or mixture <i>See section 16 for full text of H and R phrases</i>	CLP Classification: Asp. Tox. 1; H304
2.2 Label Elements	Labelling in accordance with CLP  DANGER H304 May be fatal if swallowed and enters airways P301+P310 If swallowed – Immediately call a poison centre or doctor/physician. P331 Do NOT induce vomiting. P405 Store locked up. P501 Dispose of contents and container as hazardous waste.
2.3 Other Hazards	Not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 DMSO test.

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

3.2 Mixtures Component	EC No.	REACH Reg. No.	GHS Classification	DSD Classification	Conc. %
Lubricating oils (petroleum), C20-50, hydrotreated, neutral oil-based; baseoil – unspecified	276-738-4	01-2119474889-13	Asp. Tox. 1; H304	Xn; R65	90-95

SECTION 4 FIRST AID MEASURES

4.1 Description of first aid measures	
Inhalation	If inhalation of mists, fumes or vapour causes irritation to the nose or throat, or coughing, remove to fresh air. If symptoms persist obtain medical advice.
Eyes	Wash eye thoroughly with copious quantities of water, ensuring eyelids are held open. Obtain medical advice if any pain or redness develops or persists.
Skin	Wash skin thoroughly with soap and water as soon as reasonably practicable. Remove heavily contaminated clothing and wash underlying skin.



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Ingestion If contamination of the mouth occurs, wash out thoroughly with water.
Except as a deliberate act, the ingestion of large amounts of product is unlikely. If it should occur, do not induce vomiting; obtain medical advice.

- 4.2 Most important symptoms and effects, both acute and delayed** No ill effects known
- 4.3 Indication of immediate medical attention and special treatment needed, if necessary** Eye contact: immediately wash out with plenty of water

SECTION 5 FIRE-FIGHTING MEASURES

- 5.1 Extinguishing media** Foam, dry powder or water fog. Water can be used to cool and protect exposed material.
- 5.2 Specific hazards arising from the substance or mixture** Toxic fumes may be evolved on burning or exposure to heat. See Stability and Reactivity, Section 10 of this Safety Data Sheet.
- 5.3 Advice for fire-fighters** Wear self-contained breathing apparatus. Water may cause splattering.

SECTION 6 ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** Immediately evacuate all personnel from danger area. Wear Personal Protective Equipment. Eliminate all sources of heat, sparks, pilot lights, static electricity and open flames. Spilled material may make surfaces slippery.
- 6.2 Environmental precautions** Protect drains from potential spills to minimise contamination. Do not wash product into drainage system.
In the case of large spills contact the appropriate authorities. In the case of spillage on water, prevent the spread of product by the use of suitable barrier equipment. Recover product from the surface. Protect environmentally sensitive areas and water supplies.
- 6.3 Methods and material for containment and cleaning up** Absorb into dry earth or sand. Protect drains using drain covers. Dispose of as hazardous waste.
- 6.4 Reference to other sections** Personal protective equipment: See section 8

SECTION 7 HANDLING AND STORAGE

- 7.1 Precautions for safe handling** Avoid contact with eyes. If splashing is likely to occur wear a full face visor or chemical goggles as appropriate. Avoid frequent or prolonged skin contact with fresh or used product.
Good working practices, high standards of personal hygiene and plant cleanliness must be maintained at all times. Wash hands thoroughly after contact. Use disposable cloths and discard when soiled. Do not put soiled cloths into pockets.
Use a suitable barrier cream at regular intervals.
- 7.2 Conditions for safe storage, including any incompatibilities** Keep out of the reach of children.
Store under cover away from heat and sources of ignition.
- 7.3 Specific end use(s)** Intended for use as a hydraulic fluid.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 Control parameters**
- | Country | Substance | Long Term (8 Hours TWA) | Short Term (15 Mins) |
|---------|-----------|-------------------------|----------------------|
| None | | | |
- 8.2 Exposure controls**
- Use local exhaust ventilation to control mists or vapours.
- Hand Protection:** Nitrile or neoprene protective gloves
- Eye Protection:** Safety glasses
- Skin Protection:** Protective clothing
- Hygiene Measures:** Wash thoroughly after handling this product



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SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties Does not constitute a specification

Typical Values

Grades:	Units	Excelcut G314
Appearance		Yellow Liquid
Odour		Oily
Odour Threshold		No data available
pH		Not applicable
Pour point/range	°C	-27
Initial boiling point and range	°C	No data available
Flash point (COC)	°C	195
Flammability		Not flammable
Upper/lower flammability or explosive limits		Not applicable
Vapour pressure	kPa (0.1 mm Hg)	No data available
Relative density	kg/m ³	0.838 @ 20°C
Solubility - water		Insoluble
Partition coefficient n-octanol/water	Log Pow	Not applicable
Autoignition temperature		No data available
Decomposition temperature		No data available
Viscosity	mm ² /s	13.8 @ 40°C
Evaporation rate		Not applicable
Vapour density		Not applicable
Explosive properties		Not applicable
Oxidising properties		None

9.2 Other Information None

SECTION 10 STABILITY AND REACTIVITY

10.1 Reactivity	No dangerous reactions known
10.2 Chemical stability	Stable under normal conditions of use
10.3 Possibility of hazardous reactions	None known
10.4 Conditions to avoid	Avoid overheating.
10.5 Incompatible materials	Avoid contact with strong oxidising agents
10.6 Hazardous decomposition products	Thermal decomposition products will vary with conditions. Incomplete combustion will generate smoke, carbon dioxide and hazardous gases, including carbon monoxide.

SECTION 11 TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute Toxicity	
- Oral	No toxic components present at levels to cause classification.
- Inhalation	No toxic components present at levels to cause classification.
- Dermal	No toxic components present at levels to cause classification.
Corrosivity/Irritation	
- Eye	No components present that are classified as eye irritants.
- Skin	No components present that are classified as skin irritants but may cause skin irritation due to de-fatting effect on skin.
- Respiratory Tract	No components present that are classified as respiratory irritants.
Sensitisation	
- Skin	No evidence of sensitisation effects.
- Respiratory	No evidence of sensitisation effects.
Repeated-dose Toxicity	No data available.
Mutagenicity	No evidence of mutagenicity.



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Carcinogenicity No evidence of carcinogenicity.
Reproductive Toxicity No evidence of reproductive toxicity.

SECTION 12 ECOLOGICAL INFORMATION

12.1 Toxicity Spills may form a film on water surfaces causing physical damage to organisms. Oxygen transfer could also be impaired

12.2 Persistence and Degradability Not biodegradable.

12.3 Bioaccumulative Potential There is no evidence to suggest bioaccumulation will occur.

12.4 Mobility in Soil Spillages may penetrate the soil causing ground water contamination. Non-volatile.

12.5 Results of PBT and vPvB Assessment No PBT or vPvB chemicals present.

12.6 Other Adverse Effects None known.

SECTION 13 DISPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods

Where possible, arrange for product to be recycled.
Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.
Incineration may be carried out under controlled conditions provided that local regulations for emissions are met.

SECTION 14 TRANSPORT INFORMATION

Not classified as hazardous for transport (ADR, RID, UN , IMO, IATA/ICAO).

SECTION 15 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Supply regulations: DPD: Dangerous Preparations Directive; GHS: Globally Harmonised System of classification and labelling of chemicals; CLP: Classification, Labelling and Packaging regulations.
Transport regulations: CDG: Carriage of Dangerous Goods regulations; ADR/RID/IMDG/ICAO/IATA regulations.

15.2 Chemical Safety Assessment No formal chemical safety assessment has been carried out.

SECTION 16 OTHER INFORMATION

First Issue

Full text of classification data in sections 2 and 3

Asp. Tox. 1; H304 Aspiration hazard, Hazard Category 1, May be fatal if swallowed and enters airways

R65 Harmful: May cause lung damage if swallowed